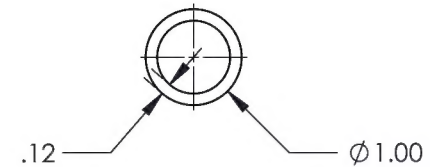
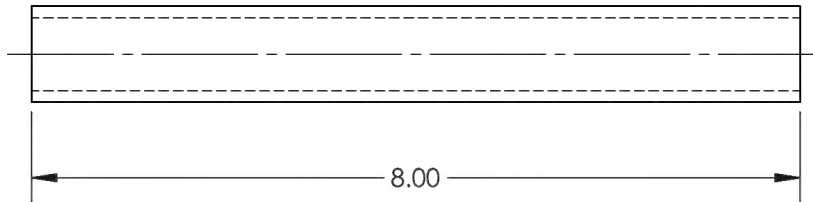
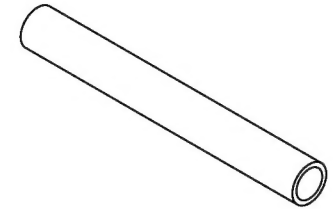


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	8/2/2013	JAG	
2		INCREASED LENGTH FROM 7.56 TO 8.00 TO MATCH PART	8/8/2013	JAG	
3	15-0353	UPDATED TO NEW DRAFTING STANDARDS. CH'D DWG TITLE AND DESCRIPTION WAS STIFFENER IS STIFFENER. ADDED DIM .12. CH'D DIM WAS (Ø1.000) IS Ø1.00.	11/13/2015	DPD	JAG



TITLE		STIFFENER BAR	
DWG NO.		4.5NR-56A	REV 3
MAT'L CARBON STEEL CDS		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .010		HEAT TREAT	
.XX ± .03		FINISH SEE WELDMENT	
.X ± .1		ANGLES ±1°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE	1:2	DATE	8/2/2013
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-56A	1	STIFFENER BAR	CARBON STEEL CDS	